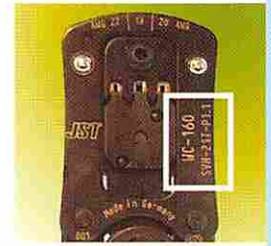


## STEP BY STEP GUIDE TO USING THE HAND TOOL

1. Check that the part number of the crimping terminal is the same as that indicated on the hand tool frame and that the wire to be crimped is within the specified range of the hand tool.



2. Squeeze the handles of the tool together to release the ratchet mechanism. Open the terminal locator. If you are using strip-form terminals, cut a terminal from the carrier strip and insert it into the applicable aperture in the terminal locator. Use the same procedure as above if using loose-piece terminals but omit the cutting operation.



3. Close the terminal locator so that the terminal is presented over the crimping anvil of the hand tool. Strip a wire to the recommended strip length.



4. Check the size of the wire to be crimped and insert it into the applicable aperture of the hand tool against the wire locator.



5. Squeeze the handles of the tool gently together to complete the crimping process. When the dies are fully closed the ratchet will release the tool and allow the removal of the crimped wire.



6. When removing the crimped wire from the locator, pull the locator forward slightly to allow easy removal of the wire.



7. If it is desired to open the hand tool prior to completion of the crimp due to incorrect positioning, it is possible to release the ratchet by applying pressure to the release lever.

